# **SOILD ANSWER**





## **GENERAL DATA**

#### Applications

Submersible pumps to circulate water in garden ponds, create water falls and play water features. Designed to work in both horizontal and vertical installations

Suitable to pump clear water containing particles with maximum diameter up to 1" 1/4.

- \* Circulating water in Garden ponds
- \* Water falls
- \* Fountains
- \* Water features

### Constructional features of the pump

Technopolymer pump body. Technopolymer impeller, diffuser, self-priming disc. Anti-debris stainless steel strainer.

### Constructional features of the motor

Induction motor, closed and cooled with liquid being pumped Wear resistant shaft with triple lip seals to ensure a long life. Built-in thermic overload protection Capacitor permanently in circuit. Manufactured according to UL 778 -2010 & CSA 108-1 Motor protection: NEMA6P Insulation class: F Cable Length: 16ft

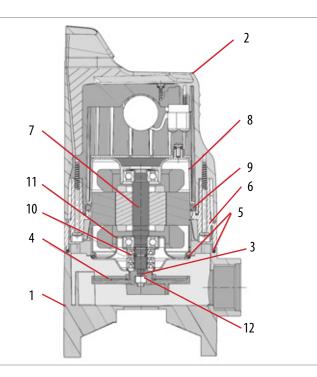
Standard voltage: 115v 60Hz



# **TECHNICAL DATA**

#### MATERIALS

N°	PARTS*	MATERIALS
1	PUMP BODY	PP 30% GF NAT GRADE 6
2	TOP BODY	PP 30% GF NAT GRADE 5
3	WASHER	STAINLESS STEEL A2
4	IMPELLER	NYLON
5	'O' RING	NBR 70
6	SPACER BODY	PP 30% GF NAT GRADE 6
7	ROTOR SHAFT	AISI 416 STAINLESS STEEL QUENCHED
8	UPPER MOTOR CASING	CAST ALUMINUM
9	'O' RING	NBR 70
10	TRIPLE LIP SEAL	NBR 70
11	LOWER MOTOR CASING	CAST ALUMINUM
12	LOCK NUT	STAINLESS STEEL 316



\* In contact with liquid

Operating Range:	From 5 to 24 gpm with a head up to 11 $\frac{1}{2}$ ft ( 5 psi )	
Liquid quality requirements:	clean, free from solids or abrasive substances, non viscous, non aggressive, non crystallized, chemically neutral, close to the characteristics of water	
Liquid temperature Range:	From 32°F to 95°F	
Maximum solids	1 1/4"	
Maximum ambient temp.	104°F	
Maximum submersion	16 ft	
Installation:	fixed or portable in a vertical or horizontal position	
Special version on request	other voltages and/or frequencies	

